

SABIC NORYL GTX GTX8730 PPE+PA (Asia Pacific) (Unverified Data)**

Categories: [Polymer](#); [Thermoplastic](#); [Nylon \(Polyamide PA\)](#); [Polyphenylene Ether/PPO](#)

Material Noryl GTX* GTX8730 resin is a glass filled, high performance blend of PPE/PA that exhibits an excellent balance of high-heat resistance, strength, flow, and conductivity. This grade can be electro-statically painted or powder coated without the need for a conductive primer.

Vendors: No vendors are listed for this material. Please [click here](#) if you are a supplier and would like information on how to add your listing to this material.

Physical Properties	Metric	English	Comments
Specific Gravity	1.37 g/cc	1.37 g/cc	ASTM D792
Density	1.37 g/cc	0.0495 lb/in ³	ISO 1183
Moisture Absorption	1.20 %	1.20 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	4.0 %	4.0 %	ISO 62
Linear Mold Shrinkage, Flow	0.0020 - 0.0025 cm/cm @Thickness 3.20 mm	0.0020 - 0.0025 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0065 - 0.0080 cm/cm @Thickness 3.20 mm	0.0065 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	13.7 g/10 min @Load 5.00 kg, Temperature 280 °C	13.7 g/10 min @Load 11.0 lb, Temperature 536 °F	ASTM D1238
Melt Index of Compound	10 g/10 min @Load 5.00 kg, Temperature 280 °C	10 g/10 min @Load 11.0 lb, Temperature 536 °F	MVR [cm ³ /10 min]; ISO 1133
Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	185 MPa	26800 psi	Type I, 5 mm/min; ASTM D638
	185 MPa	26800 psi	5 mm/min; ISO 527
Tensile Strength, Yield	185 MPa	26800 psi	Type I, 5 mm/min; ASTM D638
	185 MPa	26800 psi	5 mm/min; ISO 527
Elongation at Break	3.0 %	3.0 %	Type I, 5 mm/min; ASTM D638
	3.0 %	3.0 %	5 mm/min; ISO 527
Elongation at Yield	3.0 %	3.0 %	5 mm/min; ISO 527
	3.0 %	3.0 %	Type I, 5 mm/min; ASTM D638
Tensile Modulus	12.0 GPa	1740 ksi	5 mm/min; ASTM D638
	12.0 GPa	1740 ksi	1 mm/min; ISO 527
Flexural Yield Strength	270 MPa	39200 psi	2 mm/min; ISO 178
	270 MPa	39200 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	9.30 GPa	1350 ksi	1.3 mm/min, 50 mm span; ASTM D790
	9.30 GPa	1350 ksi	2 mm/min; ISO 178
Izod Impact, Notched	0.900 J/cm	1.69 ft-lb/in	ASTM D256
<input type="checkbox"/>	0.680 J/cm	1.27 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched	11.0 J/cm	20.6 ft-lb/in	ASTM D4812
<input type="checkbox"/>	9.50 J/cm	17.8 ft-lb/in	ASTM D4812
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	9.00 kJ/m ²	4.28 ft-lb/in ²	80*10*4; ISO 180/1A
<input type="checkbox"/>	7.00 kJ/m ²	3.33 ft-lb/in ²	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	60.0 kJ/m ²	28.6 ft-lb/in ²	80*10*4; ISO 180/1U
<input type="checkbox"/>	55.0 kJ/m ²	26.2 ft-lb/in ²	80*10*4; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.800 J/cm ²	3.81 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	10.0 J	7.38 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Electrical Properties	Metric	English	Comments
Volume Resistivity	500 - 10000 ohm-cm	500 - 10000 ohm-cm	SABIC Method
Thermal Properties	Metric	English	Comments
<input type="checkbox"/>	26.0 µm/m-°C	14.4 µin/in-°F	ASTM E 831
	@Temperature 40.0 - 100.0 °C	@Temperature 104.0 - 212.0 °F	

CTE, linear, Parallel to Flow	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	26.0 μm/m-°C	14.4 μin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	78.0 μm/m-°C	43.3 μin/in-°F	ISO 11359-2
CTE, linear, Transverse to Flow	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	78.0 μm/m-°C	43.3 μin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 0.46 MPa (66 psi)	220 °C	428 °F	Flatw 80*10*4 sp=64mm; ISO 75/Bf
	220 °C	428 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	210 °C	410 °F	Rate B/50; ASTM D1525
	210 °C	410 °F	Rate B/50; ISO 306
	210 °C	410 °F	Rate B/120; ISO 306

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